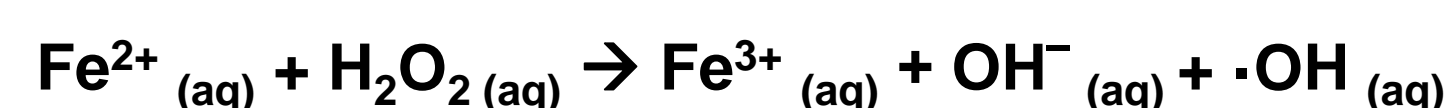


INTRODUCTION

Fenton process is an Advanced Oxidation Process (AOP) based on the generation of hydroxyl radical ($\cdot\text{OH}$, $E^{\circ}_{\text{NHE}}(\cdot\text{OH}/\text{H}_2\text{O}) = 2.80 \text{ V vs NHE}$), highly oxidant agent able to mineralize organic matter in water [1] under acidic media.



In **electroFenton type process**, H_2O_2 reagent can be **electrogenerated in situ** in an Advanced Electrochemical Process through a gas diffusion electrode [1]. The process efficiency can be enhanced by near-UV to visible light assistance (up to around 550 nm [2], and **could be then driven under solar irradiation** significantly reducing the economic and environmental burden.

In the last years, these processes have been oriented to the **removal of micropollutants** in water. In the present work, which has been developed under the **European demEAUmed project**, the solar assisted foto-electroFenton process has been applied for the **removal of carbamazepine (CBZ)**, a common pharmaceutical product detected in some **grey waters** coming from the daily activity of a representative **Euro-Mediterranean resort**.

METHODS

The electroFenton electrochemical cell was designed and constructed in LEITAT facilities. It consisted on a 37 ml PTFE mono-compartmental water chamber with 37 cm^2 Bored Doped Diamond supported on Niobium anode and 37 cm^2 Gas Diffusion Cathode (GDC) with carbon catalyst membrane to **electrogenerate H_2O_2** .

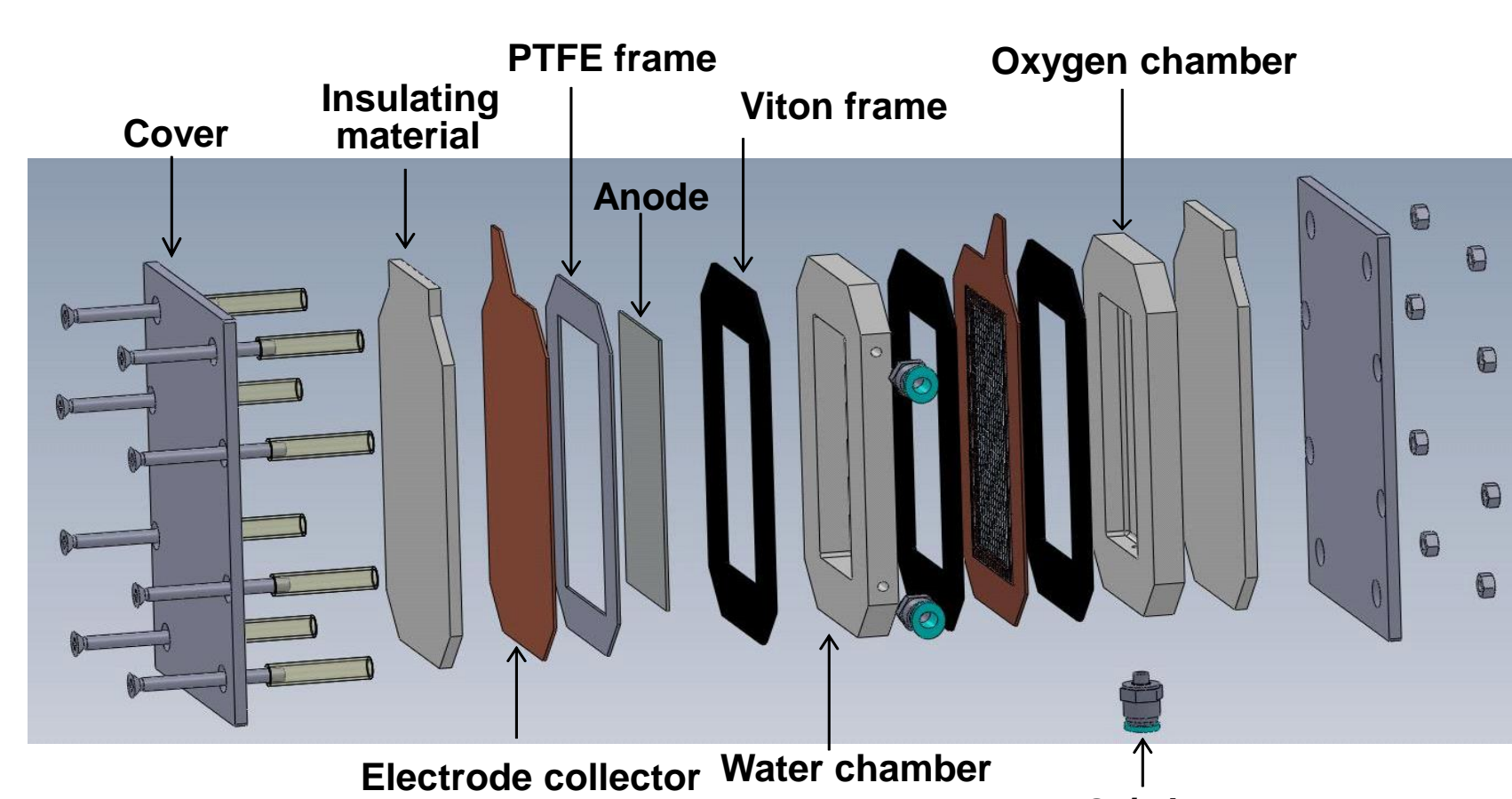


Figure 1. Electrochemical cell detail.

10 mg/l Fe was directly added into the system to produce electro-Fenton reaction.

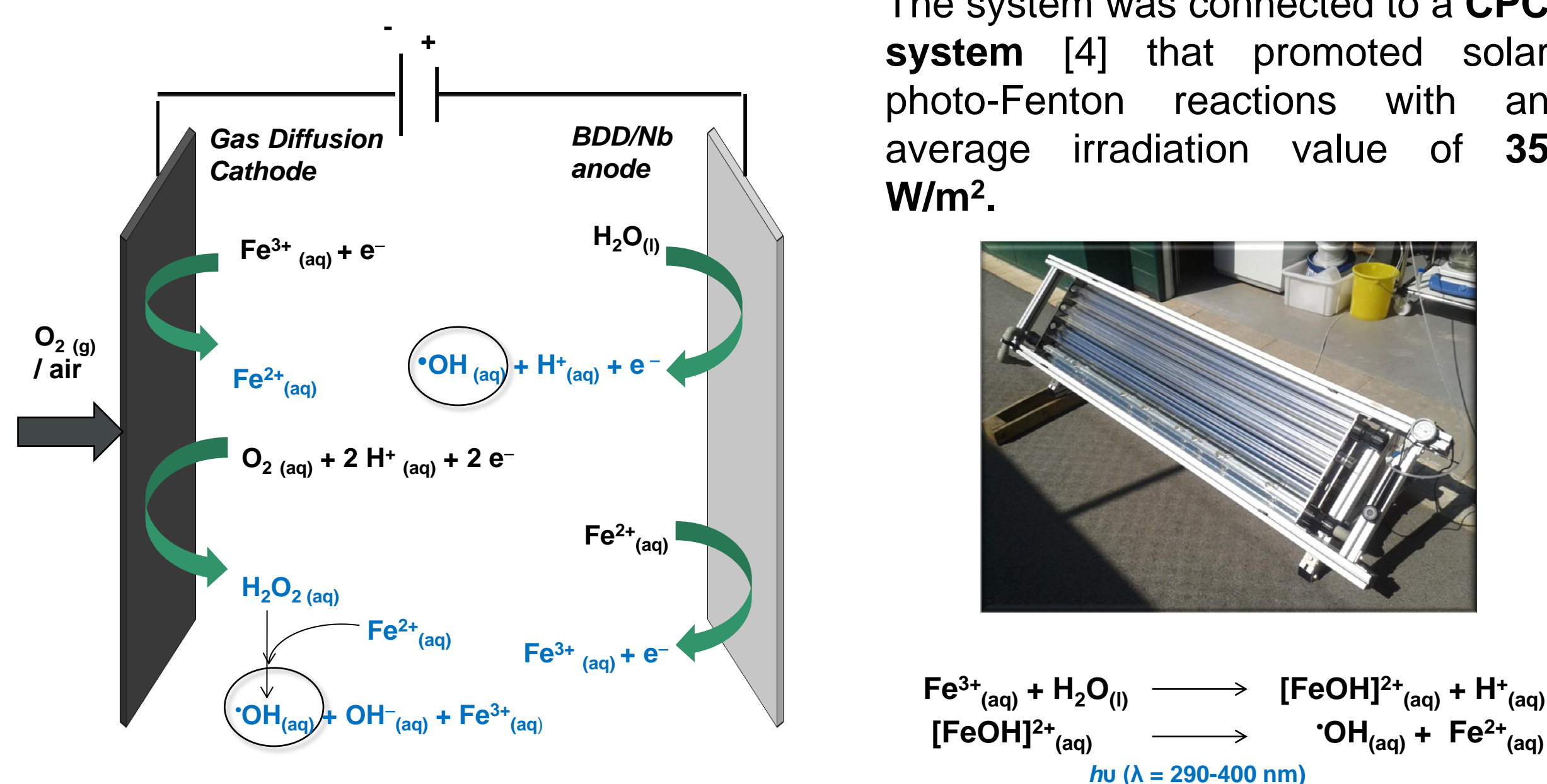


Figure 2. Solar photo-electroFenton mechanism.

The **real grey water** was obtained from a representative Euro-Mediterranean resort (Samba Hotel) placed in Lloret de Mar (Catalonia, Spain).

The treated sample volume was **2.5 liters** adjusted to **pH 3** and controlled at **25 $^{\circ}\text{C}$** . Samples were taken after **15, 30 and 60 minutes**.

Table 1. Real grey water effluent characterization.

Parameter	Value	Units	Methodology
Carbamazepine	11	$\mu\text{g}/\text{L}$	HPLC-MS-MS
10,11-epoxycarbamazepine*	<LD	$\mu\text{g}/\text{L}$	HPLC-MS-MS
pH	8.0	-	Potenciometry
CE	0.62	mS/cm	Conductimetry
COD	135	$\text{mg O}_2/\text{L}$	ISO/CD 20236
TC	86	mg/L	
IC	40	mg/L	
DOC	46	mg/L	ISO 15705:2002

* Potential carbamazepine degradation byproduct

All experimental trials were performed with the main objective of achieving **100% carbamazepine reduction** with **less than 10 kWh/m^3** energy consumption.

RESULTS AND DISCUSSION

First 1-3 experimental trials were used to optimize recirculation flow-rate and the use of either oxygen or synthetic air as GDC gas. Best results were obtained with **lower recirculation flow rate** (61% COD removal vs 16% at 60 min, with 100% carbamazepine reduction in both cases). On the other hand, since it was obtained the same 100% carbamazepine removal and 57% COD removal at 60 min when **using synthetic air in the GDC**, the last was subsequently used because of economic reasons.

Table 2. Operational conditions of solar electro-Fenton treatment.

Trial	Recirculation flow rate (l/h)	Current density (mA/cm^2)	Applied charge (Ah/l)	GDC gas	Gas flow rate (l/min)*	Electrogenerated H_2O_2 after 60 min
1	55	70	1.01	O_2	0.3	355
2	35	70	1.01	O_2	0.3	505
3	35	70	1.01	air	1.5	358
4	35	50	0.72	air	1.5	246
5	35	12	0.18	air	1.5	83

* Air flowrate was increased to maintain similar oxygen level

Subsequently, when optimizing current density (trials 3-5), **all tested conditions reached maximum carbamazepine degradation**. No 10,11-epoxycarbamazepine by-product was obtained at any reaction time.

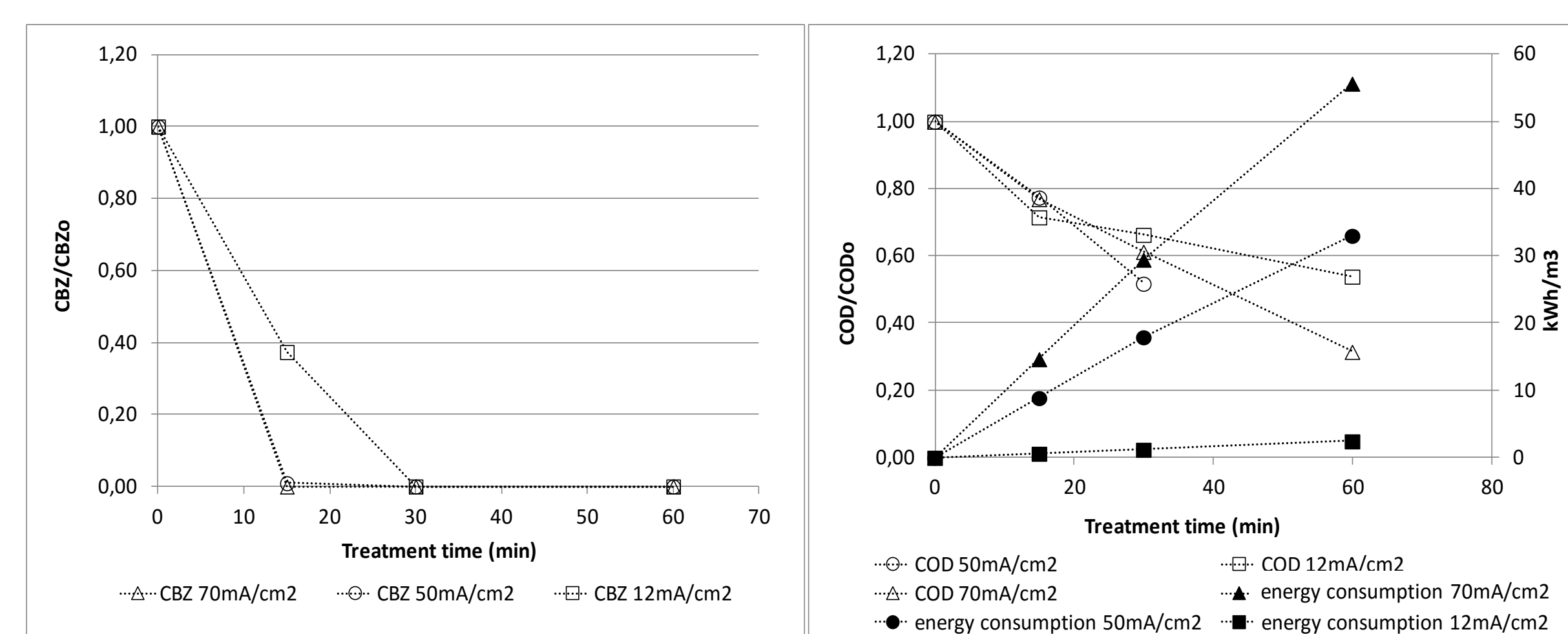


Figure 3. Carbamazepine evolution (a), COD evolution and energy consumption (b) when optimizing current density. pH 3, 10 mg/l Fe. Air GDC. 35 l/h recirculation flow rate.

Best conditions were obtained at **50 mA/cm^2** current density after **15 minutes** of solar foto-electroFenton treatment, with 100% carbamazepine and 23% of COD removal, with only **8.9 kWh/m^3** energy consumption.

CONCLUSIONS

Obtained results show the **potential of solar foto-eletoFenton technology** for the efficient removal of organic matter and micropollutants, specifically carbamazepine, present in grey water from a representative existing resort in the Euro-Mediterranean area.

100 % carbamazepine removal and absence of 10,11-epoxycarbamazepine by-product indicated deep degradation and mineralization of micropollutants in studied real grey water, with only 8.9 kWh/m^3 energy consumption under optimum conditions.

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[2] Brillas E. (2014), Electro-Fenton, UVA Photoelectro-Fenton and Solar Photoelectro-Fenton Treatments of Organics in Waters Using a Boron-Doped Diamond Anode: A Review. *J. Mex. Chem. Soc.*, **58** no.3.

[3] Pignatello J., Liu D., Huston P. (1999), Evidence for an additional oxidant in the photoassisted Fenton reaction. *Environ. Sci. Technol.*, **33**, 1832-1839.

[4] Blanco J., Malato S., Fernández P., Vidal A., Morales A., Trincado P., Oliveira J.C., Minero C., Musci M., Casalle C., Brunote M., Tratzky S., Dischinger N., Funken K.-H., Sattler C., Vincent M., Collares-Pereira M., Mendes J.F., Rangel C.M. (2000), Compound parabolic concentrator technology development to commercial solar detoxification applications. *Sol. Energy*, **67**, 317-330.